

Work Order ID 114542

March-10-14 10:27:08 AM

114542

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Item ID: D4944-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Gasket
 Start Date: 3/10/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/11/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: rework - per ecn14-516

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4944	B

100 FLOW WATER JET 0.00
100
 Small Fab Memo 0.00
 Small Fab PULL FROM STK:
 1 X D4944-1 B109043
 REWORK TO REV.B PER ECN14-516
 USING DT 10029. FF 14-03-10

110 QC5- Inspect part completeness to step on W/O 0.00
110
 QC Memo 0.00
 Quality Control DAS 27 9-09 4/3/12

130 Identify as per dwg & Stock Location: ST 0.00
130
 Packaging Memo 0.00
 Packaging RE-IDENTIFY USING NEW B/N 14.03.12

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Item Name: Gasket
Start Date: 3/10/14 Start Qty: 1.00 ***1*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCJ 14-03-13

U 14-03-12

Picklist Print

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Parent Item: D4944-1

D4944-1

Parent Item Name: Gasket

Start Date: 3/10/14

Required Date: 3/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4944-1		Manufactured	No				Each	45.0000		1			
D4944-1									**			FF	14-03-10
Gasket													

Location

Loc Qty

Loc Code

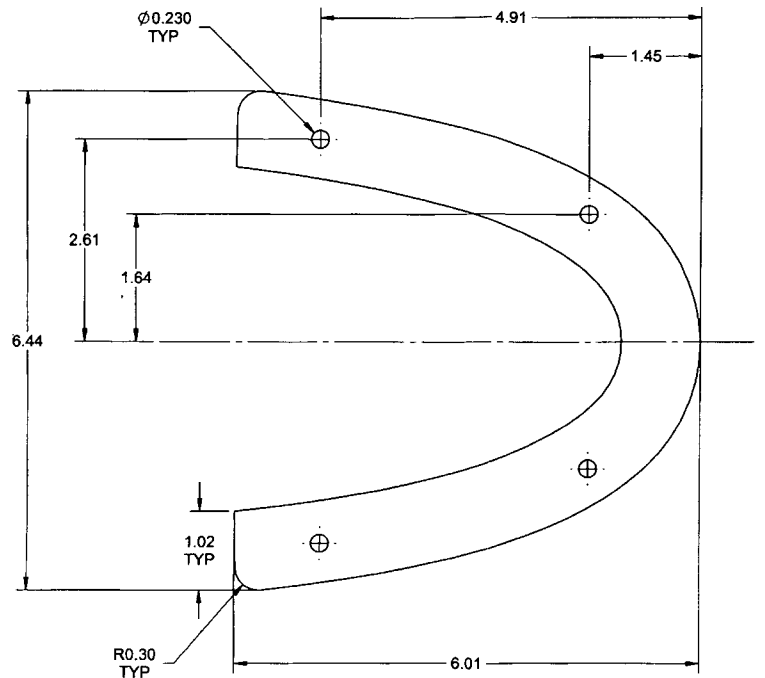
ST133

45

109043

45

1



9 D4944-1 GASKET

NOTES:

- 1) MATERIAL: MCMASTER-CARR P/N 8623K358 (12" X 12" SHEET)
SILICONE RUBBER 1/8 IN THICK, SOFT
ALTERNATE P/N 8623K338 (36" X 36" SHEET)
SILICONE RUBBER 1/8 IN THICK, SOFT
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.14 lbs
- 8) TRIM TO FIT ON INSTALL
- 9) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4944-1-REVB.DXF"

114542

RELEASED

2014 FEB 25

B	ADD HOLES	VS	14.02.21
A	NEW RELEASE	DW	13.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.	EPDMA	D4944	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	GASKET	NTS
DATE	14.02.21	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED